



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.3716

Job Sheet 174093



Part No: 646.3716

Job Qty: 6 ea

Part Name: Gauge Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A SHEET 7 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/22/18	3/22/18	0.00	0.00	Start Up Waterjet		18/03/11
110	Waterjet	6 pcs	3/22/18	3/22/18	0.00	0.19	Waterjet1		18/03/11
120	QC	6 pcs	3/22/18	3/22/18	0.00	0.00	QC2 Waterjet-1		18/03/11
130	QC	6 pcs	3/22/18	3/22/18	0.00	0.00	QC8-1		38
140	Brake NC	6 pcs	3/23/18	3/23/18	0.04	0.17	Brake NC 2		9-89 DAS
150	QC	6 pcs	3/23/18	3/23/18	0.00	0.00	QC5		38
160	Outsource	6 pcs	3/23/18	3/23/18			ATG001-VC		18/03/11
170	QC	6 pcs	3/23/18	3/23/18	0.00	0.00	QC5		18/03/11
180	Packaging	6 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1		18/03/11
190	QC21-SA	6 Ea	3/23/18	3/23/18	0.00	0.00	QC21		18/03/11

Part Op 110 - 1-Cut as per Dwg ***GRAIN ALONG 2.41***

Descriptions: 140 - USE 5/32" RAD DIE

160 - Issue P/O to ATG: 10039782

180 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.1836 sf (.0306 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	0	266	0

DART
AEROSPACE

Container No: S050290



Part: 646.3716

Job No: 174093

Serial No/Batch: S050290

Revision:

Inspector:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/12/18

WAC
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38 C
SAC
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38-0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gauge Bracket	0.500Inches + 0.006 - 0.001	0.506 0.499		
2	Gauge Bracket	0.150Inches + 0.005 - 0.001	0.155 0.149		
3	Gauge Bracket	0.500Inches ± 0.005	0.505 0.495		
4	Gauge Bracket	1.160Inches ± 0.005	1.165 1.155		
5	Gauge Bracket	2.000Inches ± 0.005	2.005 1.995		
6	Gauge Bracket	1.250Inches ± 0.005	1.255 1.245		
7	Gauge Bracket	0.380Inches ± 0.005	0.385 0.375		
8	Gauge Bracket	0.500Inches ± 0.005	0.505 0.495		
9	Gauge Bracket	1.510Inches ± 0.005	1.515 1.505		
10	Gauge Bracket	0.080Inches ± 0.005	0.085 0.075		

Plex 3/9/18 4:08 PM Dart.Gagnon.Michelle



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915338

Date: 07-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chris ola Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: 646.3311 RH Half Upper Cutter Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23031	Rev: A PO: PO039782	Line: 3
12 ea	Part: 646.3310 LH Upper Cutter Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23032	Rev: A PO: PO039782	Line: 4
38 ea	Part: 646.3716 Gauge Bracket Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23036	Rev: A PO: PO039782	Line: 8
10 ea	Part: 647.4112 Clip Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23176	Rev: NC PO: PO039782	Line: 9
CERTIFICATE OF CONFORMANCE A.T.G. Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>7/6/18</u> Made in Canada.			

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JUN 08 2018

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
7	174095	646.3714	Gusset Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 646.3700 Rev. A	Firmed	5/31/18	6 pcs	0 pcs 16x	6 pcs	\$17.60/pcs AT 19/06/01	\$105.60
8	174093	646.3716	Gauge Bracket Issue P/O to ATG : _____	Firmed	5/31/18	6 pcs	0 pcs 1x	6 pcs	\$8.00/pcs SP 17-6-7	\$48.00
	176229			Firmed	5/31/18	32 pcs	0 pcs 32x	32 pcs	\$8.00/pcs	\$256.00
Sub Total:						38	0	38		\$304.00
9	175037	647.4112	Clip Issue P/O to ATG : _____	Firmed	5/31/18	10 pcs	0 pcs 10x	10 pcs	\$8.85/pcs SP 17-6-7	\$88.50
Grand Total:										\$1,565.70

Order Notes

Procurement Quality Clauses

A005 right of entry
 A012 chemical and physical test report
 A016 personnel qualification
 A017 raw material identification (as applicable)

A022 Apical Processing
 A024 process certifications
 A026 certification of material conformance

A041 quality management system
 A042 dart notification by supplier
 A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 5/29/18 9:24 AM dart.tsimiklis.chrisoula

DAS
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9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915338

Date: 07-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

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Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Certified Signature: <i>[Signature]</i>		
	Receiver Signature: <i>[Signature]</i>		
A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.			
Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			